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# Guided sampling-based evolutionary deep neural network for intelligent fault diagnosis



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# ABSTRACT

The selection of model architecture and hyperparameters has a significant impact on the diagnostic performance of most deep learning models. Because training and evaluating the various architectures of deep learning models is a time-consuming procedure, manual selection of model architecture becomes infeasible. Therefore, we have proposed a novel framework for evolutionary deep neural networks that uses a policy gradient to guide the evolution of the DNN architecture towards maximum diagnostic accuracy. We have formulated a policy gradient-based controller that generates an action to sample the new model architecture at every generation so that optimality is obtained quickly. The fitness of the best model obtained is used as a reward to update the policy parameters. Also, the best model obtained is transferred to the next generation for quick model evaluation in the NSGA-II evolutionary framework. Thus, the algorithm gets the benefits of fast non-dominated sorting as well as quick model evaluation. The effectiveness of the proposed framework has been validated on three datasets: the Air Compressor dataset, the Case Western Reserve University dataset, and the Paderborn University dataset.

# 1. Introduction

With the advancement in modern computational technology, machine learning-based intelligent fault diagnosis has become an integral part of almost all industrial sectors. Intelligent fault diagnosis refers to the preventive maintenance of rotating machines using machine learning-based data analysis and fault class detection (Nandi et al., 2005; Siddique et al., 2005; Yin et al., 2014; Chen et al., 2018b,a). Intelligent fault diagnosis, also termed as condition-based maintenance (CBM), has gained very much attention from interdisciplinary researchers. Different techniques such as statistical signal processing (He et al., 2010; Yu et al., 2017; Fan et al., 2018), fuzzy systems (Lei et al., 2008; Sharma et al., 2018), and deep neural networks (Su and Chong, 2007; Qi et al., 2017; Zhao et al., 2019) have been investigated in various literature for the development of intelligent diagnostic models. These intelligent systems aim to continuously monitor specific changes in machine signatures, including but not limited to vibration, acoustics, temperature, pressure, and provide timely notifications of anomalies or faults in various machine components (He et al., 2010; Yu et al., 2017). Diagnostic models are usually developed for laboratory machines. The developed model may fail to perform well for similar other machine deployed for industrial application due

to different operating conditions. Running an industrial machine with a real-time load is an uneconomical task or sometimes impossible, especially in a faulty state, to acquire the diagnostic data. Therefore, the development of an intelligent fault diagnostic model for such machines faces the challenges of (i) training deep learning models with limited or unavailability of labeled data and (ii) selection of the best model architecture to avoid overfitting or underfitting due to limited availability of the training samples and to ensure reliable performance with the test samples.

To meet above challenges, several methodologies have been introduced such as cross-domain intelligent fault diagnosis with unavailability or limited availability of labeled data. For example, domainadversarial training of neural networks (Ganin et al., 2016; Lu et al., 2017; Li et al., 2023b), cross-domain fault diagnosis under limited availability of labeled dataset (Li et al., 2019; Guo et al., 2019; Sharma and Verma, 2021). A quick learning mechanism solves the problem of training the deep learning model with limited availability of labeled target samples using net2net transformation followed by domain adaptation-based fine-tuning (Sharma and Verma, 2021). However, the diagnostic performance of all these methods is greatly affected by the selection of the deep neural network (DNN) model architecture.

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Therefore, our main objective is to investigate and develop an algorithm that can obtain a best-performing model for fault diagnosis with the dataset under variable operating conditions of industrial machines. There are an arbitrarily number of settings in every learning model that are orthogonal to the learning model itself (i.e., they live outside the model training process) but greatly affect the performance of the model. These parameters are known as hyper-parameters, which include learning rate, regularization parameters, and the model architecture design. Model architecture design or selection is one of the important aspects of hyper-parameter optimization, most popularly known as network architecture search (NAS) (He et al., 2021; Dudziak et al., 2020; Liu et al., 2022). NAS methods are mainly categorized as: (i) random search and grid search (Bergstra and Bengio, 2012), (ii) surrogate modelbased optimization (Hutter et al., 2011; Fan and Wang, 2023; Wöhrle et al., 2023; Lu et al., 2022), (iii) reinforcement learning (Baker et al., 2016; Zoph and Le, 2016; Jaafra et al., 2019; Wang et al., 2020; Li et al., 2023a), (iv) genetic algorithm (Loghmanian et al., 2012; Wang et al., 2019; Sun et al., 2019, 2020, 2021b; Sharma and Verma, 2022; Qiu et al., 2023), (v) gradient descent (Liu et al., 2019, 2023), and (vi) hybrid algorithms (Yang et al., 2020). In the aforementioned methods, the biggest challenge for architecture search is the model evaluation because of the complex training mechanism for most of the DNN models (He et al., 2021). In genetic algorithm-based NAS methods (Loghmanian et al., 2012; Wang et al., 2019; Sun et al., 2019, 2020; Sharma and Verma, 2022), the hyper-parameters of the model to be optimized are encoded as an individual (chromosomes). A set of such individuals (population) is evaluated at each generation to evolve and find the best model. The overall efficacy of the evolution process depends on (i) the fitness evaluation strategy, (ii) the sorting, and (iii) the crossover and mutation strategies. The fitness evaluation involves the training and validation of the individuals (models) for the given dataset, which is a time-consuming process for deep neural networks. For example, regularized evolution of the image classifier (Real et al., 2019) with 450 K40 GPUs takes 3150 GPU days. Therefore, fault diagnosis with these NAS methods becomes infeasible as most industrial applications require a faster mechanism to quickly search for and train a suitable architecture of DNN.

Architecture optimization using fast non-dominated sorting genetic algorithm II (NSGA-II Deb et al., 2002) gets the benefits of a faster sorting method and therefore faster evolution (Lu et al., 2021). However, this method also requires the training and testing of individuals at each generation from scratch, and therefore becomes a time-consuming process for fault diagnosis applications. EvoN2N (Sharma and Verma, 2022) uses the concept of knowledge transfer for the evaluation of fitness in the framework based on NSGA-II. Quick fitness evaluation with fast NSGA-II makes the algorithm faster compared to state-of-the-art evolutionary NAS methods. This method uses crossover and mutationbased exploration and exploitation to find the best DNN architecture in the given search space. Similar to conventional genetic algorithms, this process requires a large number of generations to converge.

Therefore, this research work aims to propose a novel solution for (i) the development of the best-performing diagnostic model under limited training sample availability and (ii) reducing the computational cost with faster convergence of the NSGA-II-based model architecture search. We define fault classification accuracy and number of trainable parameters as the search objectives for model architecture optimization. To maximize the classification accuracy and minimize the number of total trainable parameters, We introduce a guided sampling-based evolution that makes convergence faster by exploiting the search space with the help of a reward-based controller instead of conventional crossover and mutation.

The key contribution to this work is guided sampling-based evolution of DNN architecture which includes following components:

 The mean-variance-based mutation to exploit the search space to obtain optimality.



Fig. 1. SAE with softmax classifier (DNN model:  $\Psi$ ).

- (ii) The reward-based policy gradient controller to update mean and variance terms which guides the sampling of the DNN architecture to reach the optimality faster.
- (iii) The quick model evaluation strategy is based on the knowledge transfer mechanism by transferring the knowledge of the best model obtained at every generation.

The remainder of the article is organized as follows. Section 2 briefly discusses the related works and theoretical background. Section 2.5 defines the objective problem. Section 3 explains the implementation details of the proposed framework of GS-EvoN2N. Section 4 discussed the effectiveness of the proposed framework for fault diagnosis under various machine load and operating conditions. And finally, Section 5 concludes the whole paper.

#### 2. Related works and theoretical background

## 2.1. Deep Neural Network (DNN)

The deep neural network (DNN): a multi-layered neural network is the most popular technique for pattern recognition via non-linear feature transformation in multiple stages (Hinton and Salakhutdinov, 2006). From the training point of view, DNN can be considered as two parts: Stack of a given number of autoencoders (also called stacked autoencoder: SAE) (Bengio et al., 2007) and a classifier usually softmax classifier as output layer. First, greedy-layer unsupervised training is used to train each of the auto-encoder (AE) in the SAE. Then, the SAE stacked with the classifier at the end layer is fine-tuned using a labeled training dataset. The SAE with softmax classifier (DNN model  $\Psi$ ) is depicted in Fig. 1.

#### 2.2. Intelligent fault diagnosis

Recently, with the advent of advanced machine learning techniques and the availability of fast computational resources, the data-driven intelligent fault diagnosis method has gained much popularity, Nandi et al. (2005), Siddique et al. (2005), Chen et al. (2018b), Yin et al. (2014) and Li et al. (2023b,c). In these methods, various machine learning techniques are utilized to learn the specific signature of recorded signals like current, vibration, temperature, etc., and thereafter identify the existence of a machinery fault using the test samples. Neural network (NN) (Su and Chong, 2007), Support vector machine (SVM) (Widodo and Yang, 2007; Yan and Jia, 2018), and random forest (RF) classifier (Chen et al., 2018a) have been very effectively used for intelligent fault diagnosis and have been proved to be the baseline method for pattern recognition. But the diagnostic performances by these methods are reduced due to high sparsity and low-quality features in the dataset (Juan Jose et al., 2016). The intelligent fault diagnosis using deep learning methods has gained much attention due to its capability of multi-scale hierarchical feature transformation and large dimensional data handling, Qi et al. (2017), Zhao et al. (2019) and Guo et al. (2019). However, using a deep neural network for fault diagnosis faces a major challenge of training from scratch for every new operating condition of the machines. The recent trend of using deep transfer learning methods for domain adaptation has been very effective for



Fig. 2. Flow Diagram of guided sampling based NSGA-II.

fault diagnosis under changeable operating conditions (Pan et al., 2011; Long et al., 2014; Lu et al., 2017; Wen et al., 2019; Li et al., 2019; Wei et al., 2021; Sharma and Verma, 2021). Li et al. (2023b) introduces a deep adversarial network for remaining useful life (RUL) prediction. It utilizes global feature extraction and adversarial learning to ensure accurate RUL predictions, even when sensors are unreliable and prone to malfunction. However, the diagnosis performance by these methods is very much affected by the selection of the architecture of the deep neural network and the other hyper-parameters.

# 2.3. Neural Architecture Search (NAS)

The main objective of NAS methods is to obtain the optimal architecture in a given search space with the best model performance (He et al., 2021; Liu et al., 2022; Loni et al., 2018, 2020, 2022, 2019). There are three important aspects of the NAS methods: (i) formulation of the search space, (ii) architecture optimizer, and (iii) model evaluation. Formulation of search space defines the design format for the model architecture. It can be categorized into four groups: (i) cellbased (ii) entire-structured, (iii) morphism-based, and (iv) hierarchical search space. The most important aspect of NAS methods is the model evaluation as it is computationally very expensive to train each model during the search process and evaluate on the unseen dataset. To accelerate the evolution, various mechanism have been suggested for the model evaluation (He et al., 2021; Real et al., 2019; Zoph et al., 2018; Hundt et al., 2019; Hutter et al., 2011; Kandasamy et al., 2018; Bergstra et al., 2011; Pham et al., 2018). Kandasamy et al. (2018) suggested learning the curve extrapolation for the model performance evaluation instead to train and evaluate the actual architecture. Pham et al. (2018) proposed the parameter sharing method for faster training and evaluation of the model architecture.

Another important aspect of NAS methods is the architecture optimizer (AO). The objective automatic AO is to automatically guide the model architecture search in a direction to get the best suitable model for a given dataset. The AO methods adopted by various researchers can be categorized as (i) random search (RS) (ii) grid search (GS), (iii) surrogate model-based optimization (SMBO), (iv) gradient descent (GD), (v) reinforcement learning (RL), (vi) genetic algorithms (GA), and (vii) hybrid methods. In the RS method, the search optimizer tries different architecture randomly from the defined search space (Bergstra and Bengio, 2012), whereas, in GS, the search method uses a grid to sample and evaluate the model architecture (Hundt et al., 2019). SMBO methods use Basian optimization (Hutter et al., 2011; Kandasamy et al., 2018; Bergstra et al., 2011) or neural networks (Luo et al., 2018) as a surrogate model of the objective function to obtain the most promising solution (model architecture). Gradient descentbased method uses softmax function to find the optimal architecture

over a continuous and differentiable search space (Liu et al., 2019). In RL-based NAS (Baker et al., 2016; Zoph and Le, 2016), a controller (usually, a recurrent neural network) generate an action to sample a new architecture. The observation (state) & the reward from the environment is used to update the controller policy to generate new architecture samples. Here, the training & validation process of the sampled neural network is treated as the environment that returns back the validation accuracy. GA-based NAS (Loghmanian et al., 2012; Wang et al., 2019; Sun et al., 2019, 2020, 2021a; Lu et al., 2021), use heuristic search to find the best performing architecture over a given search space. In these methods, heuristically sampled neural architectures are trained and evaluated using the convention neural training methods, and the performance metrics are used as fitness for evolution to obtain the optimal architecture. The main challenge of these methods is the fitness evaluation of the individual model. All of these methods of AO have their own merits and demerits. The hybridization of two of the above methods may give a significant improvement in the search efficiency, called the hybrid method of AO (Chen et al., 2019; Yang et al., 2020; Sun et al., 2019).

# 2.4. Policy gradient

Policy gradient (PG) is a tool to optimize the controller policy for reinforcement learning algorithm (Williams, May 1992; Sutton and Barto, 2018). The controller policy is the parameterized function that defines the learning agent's way to act on the environment to get maximum reward Fig. 2. The reward defines the good or bad effect of the action taken by the policy towards the fulfillment of the optimal objective. The policy may be defined as a deterministic or stochastic process. In deterministic policy, action is generated for every state of a deterministic environment, whereas stochastic policy generates a probability distribution of action for given states of the environment. Let the parameter vector be  $\theta_t$ , then the parameterized function policy is represented as  $\pi_{\theta_t}(a_t|s_t)$ , where  $a_t$  and  $s_t$  represent action and state at given time t. Let the action  $a_t$  produces reward  $r_{t+1}$  from the environment, then the trajectory of state, action and reward can be represented as  $((s_0, a_0, r_1), (s_1, a_1, r_2), \dots, (s_t, a_t, r_{t+1}))$ . The policy parameter  $\theta_t$  can be updated using policy gradient as

$$\theta_{t+1} = \theta_t + \eta_t \nabla_{\theta_t} \mathcal{J}(\theta_t) \tag{1}$$

where  $\eta_t$  denotes the learning rate at time *t*, usually a constant real number.  $\nabla_{\theta_t} \mathcal{J}(\theta_t)$  denotes the policy gradient and can be calculated using expected of cumulative reward  $U_t$  over the time *t* as follows.

$$\nabla_{\theta_t} \mathcal{J}(\theta_t) = \nabla_{\theta_t} E\left[U_t\right] = \nabla_{\theta_t} \int_t \pi(\tau) r(\tau) d(\tau)$$
<sup>(2)</sup>

$$= E\left[r(\tau).\nabla_{\theta_t}\log \pi_{\theta_t}(\tau)\right]$$
(3)

$$\nabla_{\theta_t} \mathcal{J}(\theta_t) = \frac{1}{N} \sum_{k=1}^N r(k) \left( \sum_{t=1}^T \nabla_{\theta_t} \log \pi_{\theta_t} \left( a_t | a_{t-1:1}; \theta_t \right) \right)$$
(4)

#### 2.5. Problem statement

Let the training dataset, validation dataset, and test dataset are  $\mathcal{D}^{tr} = (\mathbf{X}^{tr}, \mathbf{y}^{tr}), \mathcal{D}^{val} = (\mathbf{X}^{val}, \mathbf{y}^{val}), \text{ and } \mathcal{D}^{te} = (\mathbf{X}^{te}, \mathbf{y}^{te}), \text{ respectively}$ where  $\mathbf{X} \in \Re^{(n_s \times n_f)}$  be the input data with  $n_s$  samples &  $n_f$  features and  $\mathbf{y} \in \Re^{n_s}$  be the corresponding output label. The objective of optimal DNN architecture search for fault classification is mathematically be formulated as

$$\Psi^{\dagger} = \mathcal{H}\left(P, \ \mathcal{D}^{tr}, \ \mathcal{D}^{val}\right) \tag{5}$$

$$\hat{y}^{te} = \mathcal{F}\left(\Psi^{\dagger}, X^{te}\right) \tag{6}$$

where  $\mathcal{H}(.)$  denotes the optimization function to get the best model  $\Psi^{\dagger}$  with optimal parameters for the training dataset and  $\mathcal{F}(.)$  is the feed-forward DNN function which predicts the fault class  $\hat{\mathbf{y}}^{te}$  for the test data  $\mathbf{X}^{te}$ .

## Algorithm 1 GS-EvoN2N: The Main Framework

**Input:**  $D^{tr} \& D^{val}$  = training & validation datasets,  $n_R \& h_R$  = Maximum depth & width of the DNN respectively. **Output:**  $\Psi^{\dagger}$  = best model after the termination or last generation of the evolution. 1:  $t \leftarrow 0$ //Set generation count (t) = 0;2:  $[m, \sigma] \leftarrow$  Compute mean and variance from allowable range for depth  $(n_R)$  and width  $(h_R)$  of the DNN. 3:  $P_0 \leftarrow \textbf{GuidedPop}(m, \sigma, N_p)$ //Generate  $N_p$  number of populations using Algorithm 2. 4:  $\Psi_0 \leftarrow$  Initialize weight matrices of the first model ( $P_0$ {1}) by small random numbers. 5:  $\Lambda, \Psi_1^{\dagger} \leftarrow$  FitnessEval( $P_0, D^{tr}, D^{val}, \Psi_0$ ) //Evaluate fitness of all individuals in  $P_0$  using the Algorithm 3. 6:  $\mathcal{R} \leftarrow NonDominatedSorting(\Lambda_1)$ //Assign rank using non-dominated sorting (Deb et al., 2002). 7:  $P_1 \leftarrow SelectParents(P_0, \mathcal{R})$ //Select parents by binary tournament selection, Deb et al. (2002). 8:  $\Lambda_s \{1\} \longleftarrow \Lambda$ //Store the fitness History. 9:  $[m, \sigma] \leftarrow UpdateMeanVar(P_1, \Lambda_s)$ //Update mean and variance term using the Algorithm 4. 10:  $Q_1 \leftarrow \text{CrossoverMutation}(P_1, m, \sigma))$ //Apply crossover and mutation on *P* using Algorithm 5. 11:  $t \leftarrow t+1$ //Update the generation count. 12: while termination condition is false do 13:  $S_t \leftarrow (P_t \cup Q_t)$ 14:  $\Lambda, \Psi_{t+1}^{\dagger} \leftarrow \mathbf{FitnessEval}(S_t, D^{tr}, D^{val}, \Psi_t^{\dagger})$ 15:  $\mathcal{R} \leftarrow NonDominatedSorting(\Lambda)$ //Combine the parent population  $(P_t)$  & the child population  $(Q_t)$ . //Evaluate fitness of all individuals in  $S_t$  using the Algorithm 3. //Assign rank by non-dominated sorting of fitness  $\Lambda$ , Deb et al. (2002). 16:  $\mathcal{K} \leftarrow CrowdingDistances(S_t, \mathcal{R}, \Lambda)$  //Find crowding distances of individuals in population set  $S_t$ , Deb et al. (2002). //Select parents by crowding distance and rank, Deb et al. (2002). 17:  $P_{t+1} \leftarrow Select Parents By Rank Dist(S_t, \mathcal{K}, \Lambda)$ 18:  $\Lambda_{s}{t+1} \leftarrow \Lambda$ //Store the fitness History. 19:  $[m, \sigma] \leftarrow UpdateMeanVar(S_t, \Lambda_s)$ //Update mean and variance term using the Algorithm 4. 20:  $Q_{t+1} \leftarrow$ **CrossoverMutation** $(P_{t+1}, m, \sigma)$ //Apply crossover and mutation on *P* using Algorithm 5. if Termination condition is true then 21: Exit 22: 23: else //Update the generation counter. 24: -t + 1*t* ← 25: end if 26: end while 27: Return: **Best Model** :  $\Psi^{\dagger} \longleftarrow \Psi^{\dagger}_{t+1}$ //Best model of the last generation.



Fig. 3. Variable-length gene encoding strategy.

#### 3. Proposed framework

In this section, the proposed framework of guided sampling-based evolutionary DNN (GS-EvoN2N) is described in detail. The Fig. 2 shows the schematic of the workflow of GS-EvoN2N. In the figure, DNN architecture optimization in the NSGA-II framework constitute the environment. The fitness of the best model is termed as the reward. The sorted fitness of all the individuals in the population is treated as the state of the controller. The controller policy  $\pi_{\theta_i}$  generates an action  $a_t = [m_t, \sigma_t]$ , where  $m_t$  and  $\sigma_t$  be the mean and variance for the sampling of DNN architecture at generation *t*. Given the training dataset  $D^{tr}$  and the validation dataset  $D^{val}$ , the algorithmic steps for the GS-EvoN2N is presented in Algorithm 1. Our contributions are highlighted in Algorithm 1 and are further discussed in the following sections.

## 3.1. Population sampling using mean and variance

AO includes depth and width variation in a defined search space. The real-coded gene encoding strategy is adopted to encode the depth as the number of genes (length of a chromosome) and the number of nodes in a hidden layer as the value of a gene as shown in Fig. 3. Let  $n_R \& h_R$  be the maximum depth and width of the DNN, then the search space is defined as  $[1 n_R] \& [1 h_R]$  for depth and the width variations. The mean and variance  $m = [m_1, m_2] \& \sigma = [\sigma_1, \sigma_2]$  are initialized as  $m_1 = (1 + n_R)/2$ ,  $m_2 = (1 + h_R)/2$  and  $\sigma_1 = (n_R - 1)/2$ ,  $\sigma_2 = (h_R - 1)/2$ .

Algorithm 2 GuidedPop: Population Sampling
<b>Input:</b> $N$ = Population size, $m = [m_1, m_2]$ = mean &
$\sigma = [\sigma_1, \sigma_2] = $ variance.
<b>Output:</b> $P$ = Population with $N$ chromosomes.
1: $H \leftarrow$ generate N Gaussian numbers with $m_1$ and $\sigma_1$ .
2: for $p = 1 : N$ do
3: $h \leftarrow H(p)$ : depth of $p^{th}$ chromosome
4: $tmp \leftarrow generate h$ Gaussian numbers with $m_2$ and $\sigma_2$ .
5: $P\{p\} \leftarrow$ convert all numbers in <i>tmp</i> to nearest integers.
6: end for
7: Return P

## 3.2. Fitness evaluation

Fast model evaluation is the most important requirement for NAS, especially when the evolutionary algorithm is used as an AO strategy. If the best model at a generation is transferred for initialization of the DNN weight matrices in the next generation, it makes the training and evaluation of the models faster. The quick learning mechanism suggested in Sharma and Verma (2021) is adopted for fitness evaluation, as shown in Fig. 4. For the first generation, DNN models are randomly initialized and trained using the limited-Broyden–Fletcher–Goldfarb–Shanno (LBFGS) (Nocedal and Wright, 2006) algorithm. For next generation and later, the best model obtained is transformed (Fig. 4) to initialize the models followed by fine-tuning with the LBFGS algorithm for a few iterations only. If a model  $\Psi^{t}$  at generation *t*th



Fig. 4. Fitness evaluation strategy.

has weight matrix  $W^t$ , the classification loss  $\mathcal{J}$  for a C problem can be defined in term of  $[w, b] \in W^t$  as

$$\mathcal{J}(W^{t}) = \frac{1}{n^{s}} \left[ \sum_{k=1}^{n^{s}} \sum_{i=1}^{C} I[y_{k} = c_{i}] \log \frac{e^{(w_{i}^{T} f(x_{p}) + b_{i})}}{\sum_{i=1}^{C} e^{(w_{i}^{T} f(x_{p}) + b_{i})}} \right]$$
(7)

where,  $f(x) = \Phi(wx+b)$  is the h-level features representation of DNN,  $y_k$ be the output label of the *k*th data sample and  $c_i$  denotes the *i*th class. The classification accuracy (CA) of fine-tuned model for the validation data is returned as the fitness of that model.

#### Algorithm 3 FitnessEval: Fitness Evaluation

**Input:** P = Population with population size  $N_p$ ,  $(\mathcal{D}^{tr}, \mathcal{D}^{val}) =$  Training & validation data. **Output:**  $\Lambda$  = Fitness matrix and  $\Psi^{\dagger}$  = Best model. 1:  $t \leftarrow$  current generation 2: say  $\Psi_t^{\dagger} \longleftarrow \Psi^{\dagger}$  // best model at current generation. 3: for p = 1 :  $N_p$  do  $\Psi_t^p \leftarrow \text{N2N}(\Psi_t^{\dagger}) // \text{Transform } \Psi_t^{\dagger} \text{ to } \Psi_t^p \in P \text{ using N2N}$ 4: transformation as depicted in step-1 of Fig. 4.

- Fine-tune the model  $(\Psi_t^p)$  on  $\mathcal{D}^{tr}$  to minimize Eq. (7).  $\Lambda(p) \leftarrow$  Find *CA* of  $\Psi_t^p$  on dataset  $\mathcal{D}^{val}$ . 5:
- 6:

8:  $\Psi_t^{\dagger}$   $\leftarrow$  Best model // Find the model with maximum *CA* and minimum number of model parameters.

9: Return  $\Lambda, \Psi_{\star}^{\dagger}$ 

# 3.3. Update mean and variance using PG

Mean (m) and variance ( $\sigma$ ) terms are used for sampling of a new population as illustrated in Section 3.1. Here, we design a PG-based update laws for  $m \& \sigma$  such that the best fitness (max( $\Lambda$ )) is maximized. At any generation t,  $max(\Lambda)$  is termed as reward,  $a_t = [m, \sigma]$  is termed as action, and weighted average of fitness ( $\Lambda$ ) is termed as state of the policy. Thus, the policy generates  $[m^T, \sigma^T]$  to guide the evolution for faster and better convergence. For the design simplification, let us assume that the action is generated by a deterministic policy as

$$a_t = f(\theta_t) = \frac{1}{1 + e^{-\theta_t}} \tag{8}$$

where, policy parameter  $\theta_t$  is selected such that it controls  $m \in \Re^2$ (mean of depth and width of DNN) and  $\sigma \in \Re^2$  (variance for depth

and width of DNN). The parameter  $\theta$  is updated by the policy gradient in (1) calculated using gradient of expected total reward  $U_{i}$  derived in (4). The total cumulative reward is calculated using fitness matrix  $\Lambda$ . at generation t as in (9).

$$U_{t} = \sum_{i=1}^{t} \frac{\max(\Lambda_{i}) - \max(\Lambda_{i-1})}{\max(\Lambda_{i-1})}$$
(9)

The algorithmic steps for the implementation of policy gradient based update of  $a_t = [m, \sigma]$  at generation *t* is summarized in Algorithm 4.

Algori	thm 4 UpdateMeanVar: Update $m \& \sigma$ using PG
In	<b>put:</b> $P_t$ = Current population, $\Lambda$ = Fitness matrix,
	$a_{t-1} = [m, \sigma]$ = Initial mean & variance term.
0ι	<b>itput:</b> $a_t = [m, \sigma] =$ Updated mean & variance.
1: $N$	= Number of models in $P_t$ , $\alpha$ = Learning rate
2: <i>n</i> ↔	— Compute average depth of models in $P_t$
3: Ω	= $[\omega_p]_{p=1}^N$ //Generate a set of weights $\omega_p$ such that $\sum_{p=1}^N \omega_p = 0$
and	$d \omega_1 > \omega_2 > \dots > \omega_N$
4: $\Lambda_t^{sc}$	$prted$ , $idx = sort(\Lambda_t, \text{ (descending')})$
5: $P_t$	$\leftarrow$ Sort $P_t$ according to $idx$ .
6: <i>n</i> <sub>p</sub>	= no. of hidden layers (depth) in $p^{th}$ model.
7: $\delta_p$	$= \max(H_p) - \min(H_p)$ // $H_p$ = set of nodes in hidden layers of
$p^{th}$	model
8: if t	$t \leq 1$ then
9:	$m = \sum_{j=1}^{N} \left[ n_p \omega_p  \frac{1}{n_p} \sum_{k=1}^{n_p} h_{kp} \omega_p \right] \qquad //h_{kp} \in H_p.$
10:	$\sigma = \sum_{j=1}^{N} \left[ (\bar{n} - n_p)\omega_p  \delta_p \omega_p / 2 \right]$
11: els	Se Se
12:	$\theta_{t-1} = \ln \left[ a_{t-1} / (1 - a_{t-1}) \right]$
13:	$U_t \leftarrow$ Compute cumulative reward using (9).
14:	$s_m = \sum_{j=1}^N \left[ n_p \omega_p  \frac{1}{n_p} \sum_{k=1}^{n_p} h_{kp} \omega_p \right]$
15:	$s_{\sigma} = \sum_{i=1}^{N} \left[ (\bar{n} - n_p) \omega_p  \delta_p \omega_p / 2 \right]$
16:	$s_t = [s_m^T s_{\pi}^T]$
17:	$\theta_t \leftarrow \theta_{t-1} + \alpha * \frac{1}{N} \sum_{k=1}^N U_t E[\nabla \log \pi_{\theta}(s_t   a_{t-1}; \theta)]$
18:	$a_t = 1/(1 + e^{-\theta_t})$
19: <b>en</b>	dif
20: Re	turn $a_t$
	1

#### 3.4. Crossover and mutation

For the optimal search of the network architecture, a combination of exploration and exploitation strategies is adopted. The guided sampling-based generation of new population exploits the search space to force the evolution towards maximum accuracy. To avoid local convergence, N number of individuals are sampled using m and  $\sigma$  based on Gaussian distribution, and also N number of parent populations are selected using crowding distance and rank from the current generation. After that, the two populations are merged to create a double-sized mating pool. Now, the two-step crossover operator introduced in Sharma and Verma (2022) is applied. The two steps are (i) single point depth crossover (SPDC) for depth variation and (ii) common depth simulated binary crossover (CDSBC) for gene value (width) alteration. The twostep crossover method is depicted in Fig. 5. The whole process of offspring generation is provided in Algorithm 5:

# 4. Experimental results and discussion

The efficacy of the proposed framework of GS-EvoN2N is demonstrated on fault diagnosis dataset under different operating conditions taken from (i) Air compressor fault data (Verma et al., 2016), (ii) Paderborn University (PBU) bearing fault data (Lessmeier et al., 2016), and (iii) CWRU bearing fault data (Smith and Randall, 2015).

## Algorithm 5 Offspring Generation: Crossover and Mutation

**Input:** P = Parent population,  $p_c$  = Crossover probability,  $(m, \sigma)$  = mean & variance term for sampling. **Output:** *Q* = Offspring population.

- 1:  $Q \leftarrow \text{GuidedPop}(m, \sigma, N, n_R, h_R)$  //Generate N offspring populations using Algorithm 2.
- 2:  $I_c$  = generate random indices of  $p_c * 100\%$  members from P. 3: for  $i \in I_c$  do
- 4:
- Select  $P_1 = P\{i\} \& P_2 = Q\{i\}.$
- 5: Find lengths  $(n_1, n_2)$  of  $P_1$ ,  $P_2$
- Set a point  $h < \min(n_1, n_2)$  on  $P_1$ ,  $P_2$ . 6:  $C_1, C_2 \leftarrow$  SPDC of  $P_1, P_2$  at point *h* (as depicted in step-1 7:
- of Fig. 5)
- $\bar{C}_1, \bar{C}_2 \leftarrow \textbf{CDSBC}$  for genes of the common depth portion of 8:  $C_1$ ,  $C_2$  as depicted in **step-2 of Fig. 5**.
- 9: Replace  $Q\{i\}$  by  $\overline{C}_1$  or  $\overline{C}_2$ .
- 10: end for
- 11: Return Q

# 4.1. Experimental setup

#### 4.1.1. Air compressor fault data (Verma et al., 2016)

The air compressor data contains acoustic signal recorded on single stage reciprocating type air compressor driven by an 5 hp induction motor installed at the workshop, EE Department, IIT Kanpur. Data were recorded in eight different cases: healthy and seven different faulty states of the air compressor valve. Therefore, the dataset has 8 classes: (i) Healthy (H), (ii) Leakage Inlet Valve (LIV), (iii) Leakage Outlet Valve (LOV), (iv) Non-Return Valve (NRV), (v) Piston Ring (PR), (vi) Flywheel (F), (vii) Rider Belt (RB), and (viii) Bearing (B). For each class, 225 measurements were taken with 50k samples in each measurement.

#### 4.1.2. PBU bearing fault data (Lessmeier et al., 2016)

PBU bearing fault data is the collection of time-series signals recorded on electrical machine operating under wide variation of shaft load and rotational speed. The four Load and speed settings (LS) are LS1: N09\_M07\_F10 (speed = 900 rpm, torque = 0.7 N m & radial force = 1000 N), LS2: N15\_M01\_F10 (speed = 1500 rpm, torque = 0.1 N m & radial force = 1000 N), LS3: N15\_M07\_F04 (speed = 1500 rpm, torque = 0.7 N m & radial force = 400 N), and LS4: N15\_M07\_F1gr60 (speed = 1500 rpm, torque = 0.7 N m & radial force = 1000 N). Total of 32 experimentation with 6 healthy, 12 artificially damaged, and 14 damaged by long run accelerated tests were conducted to record current, vibration signal, radial forces, torque, and bearing temperature. The recorded signals contains two types of faults: inner race (IR) fault and outer race (OR) fault.

# 4.1.3. CWRU bearing fault data (Smith and Randall, 2015)

The CWRU bearing fault data provided by Case Western Reserve University (CWRU) has been a widely used benchmark dataset for bearing fault diagnosis. It contains vibration signals recorded at the drive end (DE) and the fan end (FE) of the artificially seeded bearing with inner race fault (IR), outer race (OR), and rolling element ball (B) faults of variable fault diameters (F.D.) (from 0.007 to 0.028 in.). The bearing test rig setup details can be found in Smith and Randall (2015).

# 4.2. Segmentation and data processing

The recorded time-series signals contain a huge number of samples which is not suitable for training the DNN. To make the dimension of the time-series signals compatible with the DNN, we adopt a segmentation rule with the segment length of approximately 1/4th of data points recorded per revolution. Here, we have selected segmentation lengths  $n_1, n_2$  = model depth,  $h_{11}, h_{12}, ...$  = no. of nodes in hidden layers



Fig. 5. Two-steps crossover for chromosomes with different length.

of 100, 200, & 400 for the CWRU dataset, Air compressor dataset, and PBU dataset respectively. Also, the time-series signals are usually unstructured and not to the scale. Therefore, we have applied the minmax normalization technique to scale down the dataset to [0, 1]. The min-max normalization also removes the effect of outlier points. If for some cases, the outlier points carry some important information, then the z-score minimization technique may be used to make the dataset well-structured (Sharma and Verma, 2021).

# 4.3. Dataset preparation

For the study of fault diagnosis with the proposed GS-EvoN2N, we prepare the training, the validation, & the testing dataset under various operating conditions described below.

Case-1 (T1): From Air Compressor Dataset, 7 different cases of binary classes and one case of multi-class diagnosis are investigated as listed in Table 1. For each class, 4 measurement files (having 50k samples/file) are merged to create a sample of size  $1000 \times 200$  per class taking 200 points as segment length.

Case-2 (T2): From CWRU FE Dataset, multi-class diagnosis with class name healthy (H), inner race (IR), outer race (OR), and ball element (B) are considered under different load (1, 2, & 3 hp) conditions and different fault diameters (FD) (7, 14, & 21 mil). For each FD (for example, 7 mil), dataset from all three load conditions are prepared. Thus, the fault diagnosis on total of 9 cases are presented as listed in Table 2.

Case-3 (T3 & T4): From PBU Dataset, two different cases are considered (i) T3: artificially damaged bearing fault and (ii) T4: bearing fault due to long accelerated test. In both cases, multi-class diagnosis with three classes namely H-OR-IR is studied under four load settings (LS) as listed in Table 3.

Now for the training, the validation, & the testing, each of the above dataset is split into three portions: 64% train ( $D^{tr}$ ), 20% test ( $D^{te}$ ), and 16% validate ( $D^{val}$ ) datasets.

# 4.4. Implementation details

For the implementation of the proposed framework of GS-EvoN2N, the initial parameters are selected as: population size (N) = 100, crossover probability  $(P_c) = 0.5$ , and the maximum number of generations is set to very high usually at 50. Also, the termination criteria are set as either the validation accuracy reaches 100% or it does not change continuously for 3 generations. The allowable ranges for the variation of depth and width are selected as  $n_R \in [1, 10]$  and  $h_R \in [10, 400]$  respectively. The learning rate  $\alpha = 0.1$ . The GS-EvoN2N framework is applied to the training dataset and the best model obtained is tested for the test dataset under all cases (T1, T2, T3, & T4) described in Section 4.3. The classification accuracies (CA) are tabulated in Tables 1, 2, & 3.

#### Table 1

Air compressor dataset (T1): Diagnostic performance in term of classification accuracy.

Class	SVM (Widodo	DNN (Qi et al.,	DTL (Wen	DAFD (Lu	N2N (Sharma and Verma	, 2021)	EvoDCNN (Sun	EvoN2N	GS-EvoN2N
	and Yang,	2017)	et al., 2019)	et al., 2017)			et al., 2020)	(Sharma and	
	2007)							Verma, 2022)	
					W. D. A.	D. A.			
H-LIV	99.75	96.25	99.00	99.75	99.50	99.75	100.00	100.00	100.00
H-LOV	98.25	95.75	99.25	99.66	99.25	99.25	99.75	99.75	100.00
H-PR	98.25	93.25	93.30	98.75	97.75	98.75	98.25	99.75	99.75
H-B	98.25	98.50	98.75	98.75	96.75	98.75	98.75	99.75	100.00
H-F	99.25	99.25	99.00	98.75	99.25	99.25	99.25	100.00	100.00
H-NRV	98.75	99.00	99.00	99.75	99.00	99.25	99.25	100.00	100.00
H-RB	98.25	98.25	98.25	99.00	99.75	99.75	99.25	100.00	100.00
H-ALL	97.75	99.25	99.00	99.00	99.25	99.25	99.75	99.75	100.00
S. D.	0.65	2.16	2.00	0.46	1.02	0.38	0.57	0.13	0.09

#### Table 2

CWRU FE Dataset (T2): Diagnostic performance in term of classification accuracy.

Class	FD	Load	SVM (Widodo	DNN (Qi	DTL (Wen	DAFD (Lu	N2N (Sharm	a and	EvoDCNN	EvoN2N	GS-
			and Yang,	et al., 2017)	et al., 2019)	et al., 2017)	Verma, 2021	)	(Sun et al.,	(Sharma and	EvoN2N
			2007)						2020)	Verma, 2022)	
							W. D. A.	D. A.	-		
		1 hp	88.12	96.69	96.56	97.94	98.94	98.94	99.60	100.00	100.00
	7 mil	2 hp	98.12	95.94	93.44	96.12	97.12	98.12	99.60	100.00	100.00
		3 hp	99.10	98.75	98.75	98.44	99.44	99.44	99.70	100.00	100.00
		1 hp	99.10	94.75	96.88	97.19	99.19	99.67	100.00	100.00	100.00
H-IR-OR-B	14 mil	2 hp	98.10	95.31	92.19	95.69	97.69	98.69	98.12	99.12	99.60
		3 hp	99.25	96.88	94.69	97.62	99.33	98.62	98.44	98.84	100.00
		1 hp	96.88	86.56	84.69	89.62	95.62	96.62	93.75	98.75	100.00
	21 mil	2 hp	88.44	85.31	82.19	86.69	90.69	90.69	90.10	95.37	98.85
		3 hp	92.19	86.56	79.38	88.06	91.06	92.06	92.81	95.81	98.81
S. D.			4.62	5.25	7.06	4.66	3.46	3.32	3.69	1.81	0.51

#### Table 3

CA for Target-2 & Target-3 Dataset and for very limited samples of Target-2 & Target-3 Dataset.

Class	Data-	SVM	DNN (Qi	DTL (Wen	DAFD (Lu	N2N (Sharma	ı and	EvoDCNN	EvoN2N	GS-EvoN2N
	L.S.	(Widodo and	et al., 2017)	et al., 2019)	et al., 2017)	Verma, 2021	)	(Sun et al.,	(Sharma and	
		Yang, 2007)							Verma, 2022)	
						W. D. A.	D. A.	-		
	T3-L1	94.25	96.92	96.92	96.92	98.64	98.94	99.25	99.75	100.00
	T3-L2	90.00	93.58	95.00	94.58	95.12	96.12	99.58	99.83	99.75
	T3-L3	87.17	91.92	93.33	92.08	94.44	94.44	97.50	97.70	100.00
	T3-L4	87.17	93.15	93.75	94.17	97.19	95.28	100.00	100.00	100.00
H-OK-IK	T4-L1	95.00	97.50	97.50	98.33	98.33	99.17	99.17	100.00	100.00
	T4-L2	92.83	95.92	96.50	96.33	96.33	96.33	98.60	99.15	100.00
	T4-L3	94.83	94.67	93.33	94.17	95.72	96.33	98.60	99.15	100.00
	T4-L4	94.83	95.33	95.00	95.83	95.69	95.69	93.33	98.75	99.75
S. D.		3.41	1.92	1.65	1.95	1.50	1.68	2.13	0.79	0.10

#### 4.5. Comparison and results

Since our method deals with fault diagnosis with NAS, the main focus has been on finding the solution for faster selection of the best DNN model for fault diagnosis. Therefore, we compare our results with the baseline methods and the state-of-the-art methods used for fault diagnosis. The state-of-the-art methods for intelligent fault diagnosis best reported in various literature are support vector machines (SVM) (Widodo and Yang, 2007), deep neural network (DNN) (Qi et al., 2017), deep transfer learning (DTL) based on sparse autoencoder (Wen et al., 2019), Deep neural network for domain Adaptation in Fault Diagnosis (DAFD) (Lu et al., 2017), Net2Net without domain adaptation (N2N\_WDA) (Sharma and Verma, 2021), Net2Net with domain adaptation (N2N\_DA) (Sharma and Verma, 2021), evolutionary deep CNN (EvoDCNN) (Sun et al., 2020), and evolutionary Net2Net (EvoN2N) (Sharma and Verma, 2022). The DNN, DTL, and DAFD are trained with hidden sizes of (70-50-20). The initial and hyper parameters for EvoDCNN and EvoN2N are kept same as mentioned above. The same dataset (T1, T2, T3, & T4) are used to train and test all these methods using the procedure suggested in the corresponding references cited. The diagnostic performance in term of CA are tabulated in Tables 1, 2, & 3. The standard deviation (S.D.) of CA calculated over the variation in the operating conditions is also tabulated to compare the result deviation with the change in the operating conditions.

# 4.6. Ablation study

The main contribution of this research work is the guided-sampling of population for the evolution of the network architecture. Model architecture sampling for population and offspring generation requires mean and variance terms that are produced by a reward-based controller. The reward-based controller ensures that the mean and variance are updated in the direction to obtain faster optimality. Therefore, the ablation study to show the impact of the key parameters of the proposed method on diagnostic performance is presented in the following steps.

#### 4.6.1. Effect of guided-sampling of population

If guided-sampling is absent in the algorithm, population has to randomly initialized in the search space for offspring generation. Then, the evolution process becomes a completely heuristic search, which is the same as EvoN2N (Sharma and Verma, 2022). The performance results for EvoN2N for the same dataset are provided in Tables 1, 2, 3. Also, the evolution of the best model at every 5th generation has been presented in Table 4 with and without guided sampling. It can be observed that without guided sampling (EvoN2N Sharma and Verma, 2022) takes more number of generations to reach the best model architecture. However, in both cases, the final models obtained

#### Table 4

Evolution of best architectur	e (Hidden Layers	and Nodes) at Every 5t	h Generation (CWRU FE	, 7 mil FD,	1 hp l	oad
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#Gen	EvoN2N (No Gui	ded-Sampling)	(Sharma and Verma, 2022)	GS-EvoN2N				
	Pop. Size = 50		Pop. Size = 100		Pop. Size = 50		Pop. Size = 100	
	Best Arch.	% CA	Best Arch.	% CA	Best Arch.	% CA	Best Arch.	% CA
0	100-20	89.8	90-88-73	90	95-77-45	91.5	100-82-40	90.1
5	98-95-61	94.3	100-95-75-73-64-35	94.4	90-77-38	93.9	97-80-70-63	94.93
10	100-76-66	95.9	100-45	96.1	91-84-44	95.8	100-83-60-45	97.57
15	99-86-81-74	98.1	97-75-75-60	99.1	100-88-80-71	99.2	100-100-80-73	100
20	100-96-84-63	99.7	100-100-80-73	100	100-91-76-52	99.6	100-100-80-73	100



**Fig. 6.** TI in term of  $\overline{CA}$  for (i) T1: Air Compressor dataset, (ii) T2: CWRU dataset, (iii) T3: PBU dataset with single point fault, and (iv) T4: PBU dataset with distributed fault.



Fig. 7. Confusion matrix for dataset T4-L1 (Table 3): class label {'1', '2', '3'} represents the class name {'H', 'OR', 'IR'}.

are the same. The effect of guided sampling can be observed more clearly from the classification accuracy curve shown in Fig. 8.

## 4.6.2. Effect of population size

Table 4 shows the architecture produced at various generation by the two methods; the EvoN2N and the GS-EvoN2N for population size 50 and 100. It can be seen that neither of the algorithm converge fully in 20 generations for population size of 50. However, with population



**Fig. 8.** Rise of *CA* curve of GS-EvoN2N and EvoN2N for Population Size = 100 (**CWRU FE**, **7 mil FD**, **1 hp load**).



**Fig. 9.** Rise of *CA* curve of GS-EvoN2N and EvoN2N For Population Size = 50 (**CWRU FE, 7 mil FD, 1 hp load**).

size = 100, both the algorithm converge fully to a model that provides 100% classification accuracy on the validation data. Therefore, small population size may require more number of generations to converge or may not converge. The rise of the accuracy curve for the evolutionary architecture search with and without guided-sampling is shown in Fig. 9. It can be observed that both the curves may converge to produce 100% accuracy for a higher number of generation.

# 4.6.3. Effect of number of generation

From Table 4 and accuracy curve shown in Fig. 8, it can be observed that the proposed method takes about 12 epochs to reach to its optimal point where as the evolution without guided-sampling takes about 18 epochs to reach to the optimal architecture. If the population size is reduced by half, the number of generations required are significantly increased.

#### 4.7. Discussion

The diagnostic performances of the proposed method and the selected state-of-the-art methods conclude the following observations.

- (i) The *CA* comparison in Tables 1, 2, & 3 reveal that diagnostic performances are very much affected by the best architecture selection. The DNN model with the best suitable architecture for the given dataset can perform up to almost 100% *CA* while other methods with pre-selected architecture fail to perform well.
- (ii) Considering SVM (Widodo and Yang, 2007) as the baseline diagnostic method, We evaluate the transfer improvement (*T1*) in terms of average *CA* for the dataset T1, T2, T3, & T4 separately. If the average *CA* is denoted as  $\overline{CA}$ , the *TI* is defined as  $TI = \overline{CA} \overline{CA}_b$ , where  $\overline{CA}_b$  is the average *CA* by SVM. The *TI* graph shown in Fig. 6 shows the performance improvement of the proposed framework compared to the state-of-the-art methods and the baseline method 'SVM'.
- (iii) Fig. 7 demonstrates the classification performance by confusion chart matrices for one of the dataset (T4-L1: Table 3). The confusion matrices with blackened diagonal elements represent the classifications with 100% accuracies. The confusion matrices with gray shades are the methods with missed classifications. All the test samples are correctly classified using the proposed method GS-EvoN2N, therefore, the proposed method is capable of selecting the best possible architecture that has almost 100% diagnostic performance.
- (iv) Fig. 8 shows the evolution of the best model for the proposed GS-EvoN2N and EvoN2N (Sharma and Verma, 2022) with generation. The comparison of the rise of the curve reveals that guided sampling helps the algorithm to attain optimality faster. Therefore, the proposed method GS-EvoN2N requires fewer generations to converge to the global optima.
- (v) Table 4 shows the evolution of the best architecture in every 5th generation. It can be seen that the proposed GS-EvoN2N reached its optimality before 15th generation much faster compared to EvoN2N. Also, it can be observed that the best architecture may be having larger or smaller size. The final best architecture has a small size compared to what it was obtained at 5th generation. Therefore, only increasing the size of the architecture cannot perform better for fault diagnosis of industrial machines with limited availability of training samples.
- (vi) The comparison between EvoDCNN (Sun et al., 2020), EvoN2N (Sharma and Verma, 2022), & the proposed GS-EvoN2N reveals that the fully connected model (DNN) with the best architecture is more suitable for fault diagnosis applications compared to the CNN model in EvoDCNN (Sun et al., 2020) proposed for image classification.
- (vii) The time-series data classification by manually designed transformer models (Wen et al., 2023) may be very effective solution for fault diagnosis problems due to their excellent capability of capturing long-term dependencies. But, transformer models require large number of training samples which may be not be feasible for our case due to limited availability of the training samples. Furthermore, the number of trainable parameters in each transformer block with 768 hidden size would be much more than the best model obtained in our case (100-100-80-73).

#### 4.8. Complexity analysis

The worst complexities in one iteration of the entire algorithm 1 are contributed by (i) fitness evaluation of the DNN model and (ii) the non-dominated sorting. The complexity of the fitness evaluation of DNN is mainly contributed by parameter optimization by L-BFGS which is  $O(N_I * n^2)$ , where  $n \& N_I$  be the total number of parameters and number of iterations required to fine-tune the DNN model. The non-dominated sorting algorithm has a complexity of  $O(M N_p^2)$ , where  $M \& N_p^2$  are the number of objectives and the population size, respectively. Since M is very small compared to  $N_I$ , therefore, the time complexity for GS-EvoN2N with population size  $N_p$  is given by

 $O(N_I N_p n^2)$ , where n = total number of parameters in one model and  $N_I =$  number of iterations taken for model training.

Since, the fitness evaluation adopted in the proposed framework use transfer of knowledge of best model from the previous generation, the fitness evaluation gets faster and cheaper with generation. The parameter optimization by L-BFGS requires lesser number of epochs as the evolution proceeds towards its optimality. Therefore, carbon footprint for the proposed framework is less than the state-of-the-art evolutionary NAS. Furthermore, since the time-series recorded signals are segmented as small-size samples, fully connected network having architecture like (100-100-80-73) performs well, the embedded devices with modern CPUs would be sufficient for real-time deployment.

## 5. Conclusions

In this article, we have formulated a guided sampling-based evolutionary algorithm for the search of DNN architecture. The proposed framework uses the concept of policy gradient to sample the new population to force the evolution towards the maximization of classification performance. The classification accuracies of the best model in each generation are used as a reward to update the policy parameters. The policy controller generates the mean and variance term to sample the new architecture for better performance. The best model obtained in each generation is also transferred to the next generation to initialize the model evaluation using the concept of net2net transformation. The entire algorithm becomes faster to attain the global maxima. Therefore, this method is very good in terms of faster evolution and faster convergence while ensuring global convergence. The validation using dataset under various cases from Air Compressor data, CWRU data, and PBU data proves that the proposed framework is capable of obtaining the best model to get diagnostic performance almost up to 100% accuracy. This method can also be used for the architecture optimization of the CNN model with image classification or object detection applications.

#### **CRediT** authorship contribution statement

Arun K. Sharma: Conceptualization, Methodology, Software implementation, Writing. Nishchal K. Verma: Guidance, Reviewing.

# Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

# Data availability

Data are openly available and reference to the data has been added to the reference section.

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